

- To check gear oil, remove oil plug -arrow-.



Note

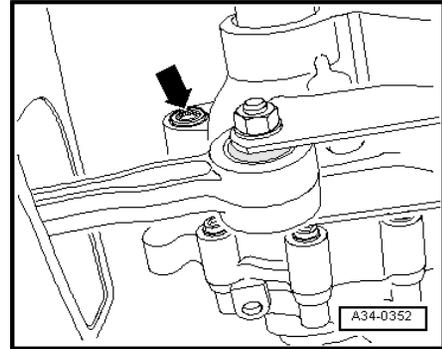
- ◆ Oil level is correct when the oil reaches the bottom edge of filling hole.
- ◆ The type of bolt depends on the material used to make the gearbox; this may be magnesium or aluminium . Allocation of the corresponding bolt ⇒ *Electronic parts catalogue* .

- Tighten bolt -arrow- to specified torque ⇒ [page 108](#) .

If the container must be completely filled with oil, note the following:

Gear oil specification ⇒ [page 6](#)

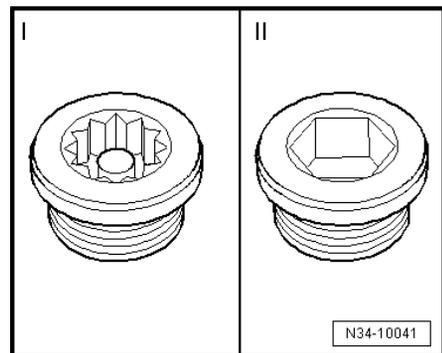
- Remove bolt -arrow-.
- Fill with gear oil to lower edge of filler hole
- Screw in bolt -arrow-.
- Leave engine running, engage a gear and allow gearbox to rotate for about 2 minutes.
- Stop engine and remove bolt -arrow-.
- Top up with gear oil to lower edge of filler hole.
- Tighten bolt -arrow- to specified torque ⇒ [page 108](#) .



Various versions of oil filler and drain plug

I - Oil filler plug/oil drain plug with multi-point socket head, 25 Nm

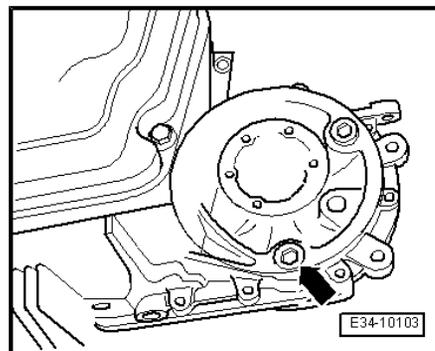
II - Oil filler plug/oil drain plug with hexagon socket head, 30 Nm



4.2 Renewing gear oil

- Raise the vehicle and remove the left front wheel.
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remove the central sound proofing ⇒ **Exterior body installation work**; Rep. gr. 50
- Remove the left sound insulation ⇒ **Bodywork, exterior installation work**; Rep. gr. 66 .

- Unscrew drain plug -arrow- and empty gearbox oil.



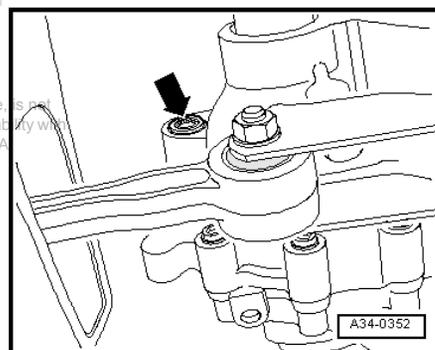
- Unscrew oil level test and filler plug -arrow-.
- Tighten the gearbox oil discharge cap to a torque of 25 Nm.



Note

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- ◆ *Oil level is correct when the oil reaches the bottom edge of filling hole.*
- ◆ *The type of bolt depends on the material used to make the gearbox; this may be magnesium or aluminium . Allocation of the corresponding bolt ⇒ *Electronic parts catalogue* .*



If the container must be completely filled with oil, note the following:

Gear oil specification ⇒ [page 6](#)

- Fill with new gear oil up to the correct level.
- Unscrew control lid, start engine and let the gears work with engaged gear for about 2 minutes.
- Stop the engine, remove oil cap and check level again, top up if necessary.
- Tighten bolt -arrow- to specified torque ⇒ [page 109](#) .
- Install the left and the middle soundproofing again
- Fit the left front wheel.

Various versions of oil filler and drain plug

I - Oil filler plug/oil drain plug with multi-point socket head, 25 Nm

II - Oil filler plug/oil drain plug with hexagon socket head, 30 Nm

